Alb

- 2. Device according to claim 1, wherein the wall which is movable into the mold is configured as a piston which is supported within a tubular chamber wall so as to be longitudinally movable or is supported so as to be movable toward the chamber to perform a sealing function, and wherein the wall is movable together with a movable mold section of the mold.
- 3. Device according to claim 1, wherein the wall which is movable into mold is configured to partially determine the surface shape of the casting.